



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D3537-3
Job Sheet 168861



Part No: D3537-3

Job Qty: 10 ea

Part Name: Wearpad



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/23/17

Job Tracking No:

Due Date: 11/24/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A New Issue 07-02-14 JLM IPP REV:B 15.10.16 AUTOMATED PROCESS DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	11/23/17	11/23/17	0.00	0.00	Start Up Waterjet		<i>38</i>
100	Waterjet	10 pcs	11/23/17	11/23/17	0.00	0.60	Waterjet1		<i>38</i>
120	QC	10 pcs	11/23/17	11/23/17	0.00	0.00	QC8		<i>38</i>
130	Brake NC	10 pcs	11/23/17	11/23/17	0.02	0.46	Brake NC 1		<i>38</i>
140	QC	10 pcs	11/23/17	11/23/17	0.00	0.00	QC5		<i>38</i>
150	Autoweld 1	10 pcs	11/24/17	11/24/17	0.00	0.89	Automated welding		<i>38</i>
160	QC	10 pcs	11/24/17	11/24/17	0.00	0.00	QC10		<i>38</i>
170	QC	10 pcs	11/24/17	11/24/17	0.00	0.00	QC5		<i>38</i>
200	Packaging	10 pcs	11/24/17	11/24/17	0.00	0.00	Packaging3 <i>IP-001</i>		<i>38</i>
210	QC21-SA	10 Ea	11/24/17	11/24/17	0.00	0.00	QC21		<i>38</i>

Job Allocations

NOV 27 2017

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	1	131	0	0

150-8259 M138629

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearpad	5.859inches $\pm$ 0.010	5.869 5.849		
2	Wearpad	3.500inches $\pm$ 0.010	3.510 3.490		
3	Wearpad	1.965inches $\pm$ 0.010	1.975 1.955		
4	Wearpad	2.795inches $\pm$ 0.010	2.805 2.785		
5	Wearpad	3.625inches $\pm$ 0.010	3.635 3.615		
6	Wearpad	0.220inches $\pm$ 0.010	0.230 0.210		
7	Wearpad	0.380inches $\pm$ 0.010	0.390 0.370		
8	Wearpad	0.063inches $\pm$ 0.010	0.073 0.053		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By _____		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		

Job No: 168861
 Mfg Date: 11/24/17

Start up Operation

D3537-3

Change No:
 Operation:
 Revision:
 PART NO:

Wearpad

S013437

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Positioned Wrong
 Outside Dimensions
 Over/Under tolerance
 Part Incorrect
 Part Lost/Missing
 Part Moved
 Drawing
 Finish
 Misread
 Turning Sequence

Root Cause		
Environment ☐	No Re-verification ☐	Press ☐
Design ☐	Operator ☐	Bend ☐
Doc/Data ☐	Offset/Setup ☐	Centr ☐
Equip/Tooling ☐	Supplier ☐	Crack ☐
Handling/Pre ☐	Training ☐	Crimp ☐
Material ☐	Use for Testing ☐	Cuffs ☐
Internal Transport ☐	Poor Information ☐	Crush ☐
Tribal Knowledge ☐	Rushing ☐	Heat T ☐
LOA ☐	Product Improvement ☐	Wave/ ☐
Substation ☐	Process Improvement ☐	Marks/ ☐
Past Expiry Date ☐	Manufacturing Process ☐	
Misidentified ☐	Past Due ☐	OTHER : _____

